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D3589-11

Job Sheet 204707

(16)

DAS

21

3-65



Part No: D3589-11

Job Qty: 6 pcs

Part Name: Fwd Guide Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/19

Job Tracking No:

Due Date: 1/30/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 6 IPP Rev:A 08-06-05, new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg  
DD verified by:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  | Workcenter/Supplier | Sign-off              |
|-------|-----------------------------|-------|------------|----------|-----------|---------------------|-----------------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs             |                       |
| 100   | Waterjet - Flow - 1         | 6 pcs |            | 1/30/20  | 0.17      | 0.33                | Waterjet - Flow       |
| 120   | QC 8                        | 6 pcs |            | 1/30/20  | 0.00      | 0.00                | QC 8 - 12             |
|       |                             |       |            |          |           |                     | QC 8 - 14             |
|       |                             |       |            |          |           |                     | QC 8 - 17             |
|       |                             |       |            |          |           |                     | QC 8 - 20             |
|       |                             |       |            |          |           |                     | QC 8 - 25             |
|       |                             |       |            |          |           |                     | QC 8 - 3              |
|       |                             |       |            |          |           |                     | QC 8 - 32             |
|       |                             |       |            |          |           |                     | QC 8 - 33             |
|       |                             |       |            |          |           |                     | QC 8 - 35             |
|       |                             |       |            |          |           |                     | QC 8 - 39             |
|       |                             |       |            |          |           |                     | QC 8 - 4              |
|       |                             |       |            |          |           |                     | QC 8 - 44             |
|       |                             |       |            |          |           |                     | QC 8 - 45             |
|       |                             |       |            |          |           |                     | QC 8 - 49             |
|       |                             |       |            |          |           |                     | QC 8 - 58             |
|       |                             |       |            |          |           |                     | QC 8 - 8              |
|       |                             |       |            |          |           |                     | QC 8 - 9              |
|       |                             |       |            |          |           |                     | QC 8 - 68             |
|       |                             |       |            |          |           |                     | QC 8 - 67             |
|       |                             |       |            |          |           |                     | QC 8 - 1 (A)          |
|       |                             |       |            |          |           |                     | QC 8 - 47             |
|       |                             |       |            |          |           |                     | QC 8 - 40             |
|       |                             |       |            |          |           |                     | QC 8 - 52             |
|       |                             |       |            |          |           |                     | QC 8 - 23             |
|       |                             |       |            |          |           |                     | QC 8 - 57             |
|       |                             |       |            |          |           |                     | QC 8 - 76             |
|       |                             |       |            |          |           |                     | QC 8 - 61             |
| 130   | Packaging 3-1 - Stock - B4B | 6 pcs |            | 1/30/20  | 0.00      | 0.00                | Packaging 3 - 1 - B4B |
|       |                             |       |            |          |           |                     | Packaging 3 - 2 - B4B |

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|                |                        |         |           |   |                   |             |
|----------------|------------------------|---------|-----------|---|-------------------|-------------|
|                | Packaging 3 - 3 - B4B  |         |           |   |                   |             |
|                | Packaging 3 - 4 - B4B  |         |           |   |                   |             |
|                | Packaging 3 - 5 - B4B  |         |           |   |                   |             |
|                | Packaging 3 - 6 - B4B  |         |           |   |                   |             |
|                | Packaging 3 - 7 - B4B  | DAS     |           |   |                   |             |
|                | Packaging 3 - 8 - B4B  | 28      |           |   |                   |             |
|                | Packaging 3 - 9 - B4B  | 9-89    |           |   |                   |             |
|                | Packaging 3 - 10 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 11 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 12 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 13 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 14 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 15 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 16 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 17 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 18 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 19 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 20 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 21 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 22 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 23 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 24 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 25 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 26 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 27 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 28 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 29 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 30 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 31 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 32 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 33 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 34 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 35 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 36 - B4B |         |           |   |                   |             |
|                | Packaging 3 - 37 - B4B |         |           |   |                   |             |
| 140 QC 21 - SA | 6 pcs                  | 1/30/20 | 0.00 0.00 | QC 21 - SA - 21<br>QC 21 - SA - 70<br>QC 21 - SA - 53 | DAS<br>21<br>9-89 | FEB 28 2020 |

Part Op 120 - (QC8- Inspect parts - second check)  
 Descriptions: 130 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 140 - (QC21- Final Inspection - Work Order Release)

#### Job BOM

| Part / Item | Component Name     | Quantity          | Operation               | Container |
|-------------|--------------------|-------------------|-------------------------|-----------|
| M304S16GA   | 304/316 Sheet .063 | .2400 sf (.04 ea) | 100-Waterjet - Flow - 1 | 5242862   |

X816

#### Job Allocations

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 100-Waterjet - Flow - 1 | M304S16GA      | 0        | 73        | 0         |

| Part Specifications |                 |                                |                |       |                  |  |
|---------------------|-----------------|--------------------------------|----------------|-------|------------------|--|
| Spec No             | Description     | Target/Tolerance               | Limits         | Type  | Special Comments |  |
| 1                   | Fwd Guide Plate | 0.625inches + 0.008<br>- 0.001 | 0.633<br>0.624 | 0.625 | Diameter         |  |
| 2                   | Fwd Guide Plate | 0.625inches ± 0.010            | 0.635<br>0.615 | 0.629 |                  |  |
| 3                   | Fwd Guide Plate | 1.390inches ± 0.030            | 1.420<br>1.360 | 1.382 |                  |  |
| 4                   | Fwd Guide Plate | 1.188inches ± 0.010            | 1.198<br>1.178 | 1.184 |                  |  |
| 5                   | Fwd Guide Plate | 1.110inches ± 0.030            | 1.140<br>1.080 | 1.109 |                  |  |
| 6                   | Fwd Guide Plate | 5.300inches ± 0.030            | 5.330<br>5.270 | 5.299 |                  |  |
| 7                   | Fwd Guide Plate | 0.063inches ± 0.010            | 0.073<br>0.053 | 0.060 |                  |  |

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